

Date: Monday, 4/23/2007 1:34:23 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|--|------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : STRUT |
| Job Number | : 31968 | | |
| Estimate Number | : 10951 | | |
| P.O. Number | : N/A | Part Number | : D2562003 |
| This Issue | : 4/23/2007 | S.O. No. | : N/A |
| Prsht Rev. | : NC | Drawing Number | : D2562 REV D |
| First Issue | : N/A | Project Number | : N/A |
| Previous Run | : N/A | Drawing Revision | : D |
| | | Material | : N/A |
| Written By | : <u>[Signature]</u> | Due Date | : 4/30/2007 |
| Checked & Approved By | : <u>[Signature] 07.04.23</u> | Qty: | 6 |
| Comment | : Est D 02.04.15 Added dwg Rev.B1 and finish | Um: | Each |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----------------|--------------------------|
| 1.0 | M304TR0500W035 | 304 RD Tube .500 x .035W |
|-----|----------------|--------------------------|



Comment: Qty.: 1.9250 f(s)/Unit Total : 5.7749 f(s)
 304/316/318-2B Seamless Tubing, 1/2" O.D. x 0.035" wall
 Batch 17103907

FF 07-04-25

6

| | | |
|-----|----------|----------|
| 2.0 | BRAKE NC | NC BRAKE |
|-----|----------|----------|



Comment: NC BRAKE
 Punch to length as per Dwg D2562

FF 07-04-25

6

| | | |
|-----|-------------|-------------------------------|
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL/MED FAB RESOURCE
 1- Bend end as per Dwg D2562 Angle "D"
 2- Deburr

[Signature] 07/04/25 (6)

| | | |
|-----|-----|------------------------------|
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



Comment: INSPECT WORK TO CURRENT STEP

SB 07/04/26

(6)

| | | |
|-----|----------------|----------------|
| 5.0 | POWDER COATING | POWDER COATING |
|-----|----------------|----------------|



Comment: POWDER COATING
 Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

[Signature] 07/04/26 (6)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 07/09/20
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 4/23/2007 1:34:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 31968

Part Number: D2562003

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

PC 7/4/26 (6)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

PO 7/4/26 (6)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PC 07/04/26 (6)

Job Completion



U 07/04/26

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |



Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

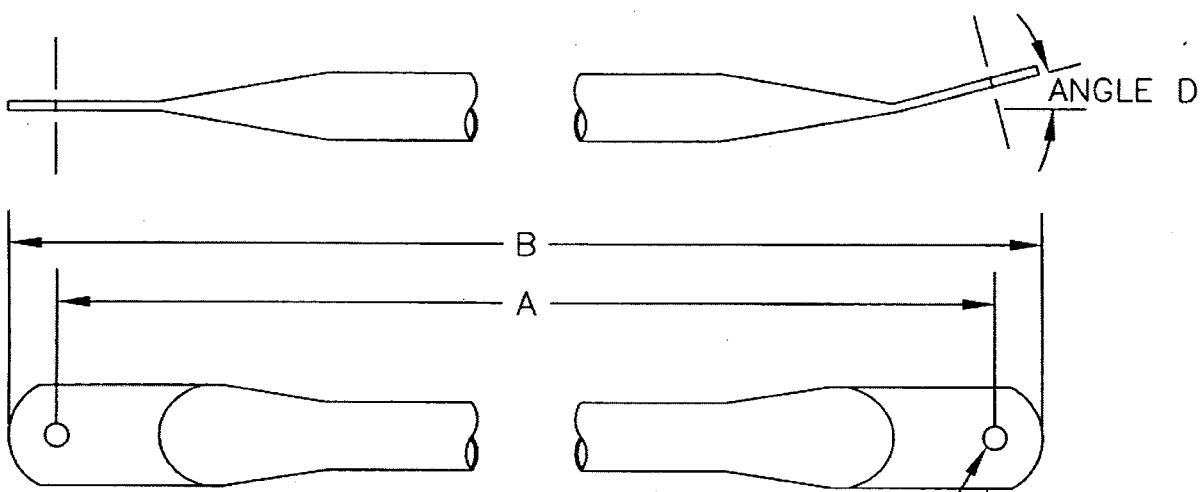
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | | | |
|----------|---|----------|---|---|--------------|
| DESIGN | | DRAWN BY | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| Cp | | RF | | | |
| CHECKED |  | APPROVED |  | DRAWING NO. | REV. D |
| | | | | D2562 | SHEET 1 OF 1 |
| DATE | | | | TITLE | SCALE |
| 05.05.18 | | STRUT | | | 1:2 |
| A | 96.05.01 | | NEW ISSUE | | |
| B | 98.10.15 | | UPDATED MATERIAL NOTE (TSR A603) | | |
| C | 02.06.05 | | ADD -005; ADD FINISH | | |
| D | 05.05.18 | | ADD -007/-011/-013; UPDATE -005 | | |



| PART # | DIM A | DIM B | DIA C | ANG D |
|-----------|-------|-------|-------|-------|
| D2562-001 | 19.68 | 20.48 | - | 10 |
| D2562-003 | 20.37 | 21.17 | - | 18 |
| D2562-005 | 29.00 | 29.80 | - | 30 |
| D2562-007 | 19.22 | 20.02 | - | 0 |
| D2562-011 | 25.79 | 26.59 | - | 16 |
| D2562-013 | 26.63 | 27.43 | - | 24 |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

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WORK ORDER
NO. 31968

RELEASED
05.05.27

GENERAL NOTES

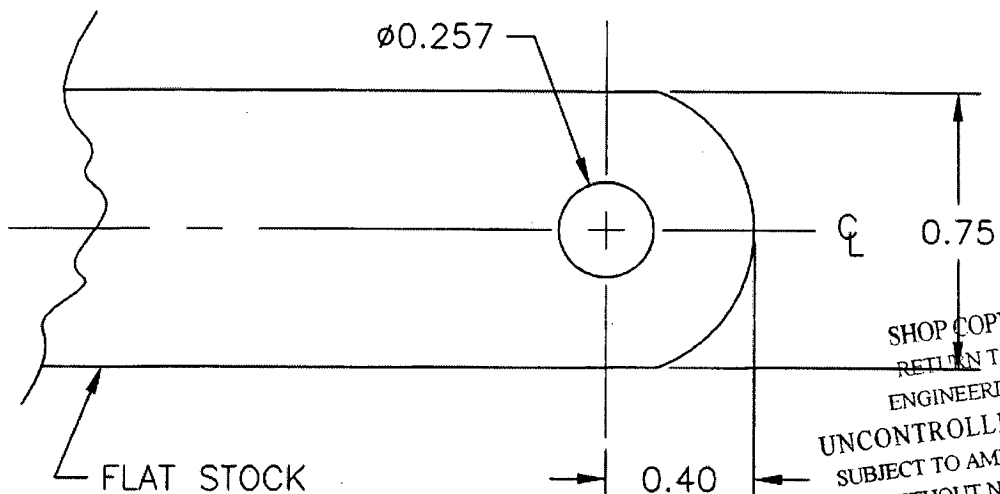
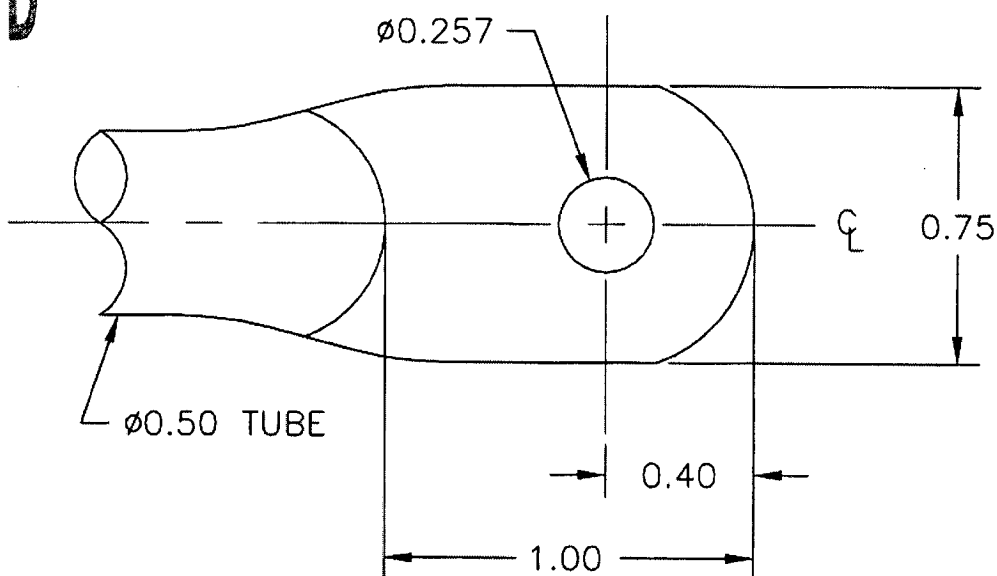
- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035) ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES



| | | | |
|----------------------|-----------------------|--|------------------------|
| DESIGN <i>KE</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>my</i> | APPROVED <i>CA</i> | DRAWING NO. D2727 | REV. A SHEET 1 OF 1 |
| DATE 97.11.24 | | TITLE PUNCH DT8012 SPEC CONTROL | SCALE 2:1 |
| A | 97.11.24 | NEW ISSUE | |
| A1 | <i>#CP</i> 01.12.20 | ADD TOLERANCE NOTE | |

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 *KE*



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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